



Material - AISI 1018

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Tubing

Group - Ferrous Mild Steel Alloys

Sub Group - AISI 1018 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Tubing Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Tubing

Chemic	Chemical Composition			Heat Treatment	
Carbon	C %	0.140 - 0.210			
Manganese	Mn %	0.600 - 0.900	As Raw or Annealing or Normalizing or Hardening and Tempering		
Phosphorus	Р%	0.035 max.			
Sulphur	S %	0.035 max.			
Iron	Fe %	Balance			
-	-	-			
-	-	-			
-	-	-			
-	/-	-	Mechanical Properties		
-	-	-	Tensile Strength in Mpa	380 - 690	
-	-	-	Yield Strength in Mpa	220 min.	
-	-	-	Elongation in %	13 min.	
-	-	-	Reduction of Area in %	35 min.	
-	-	-	Hardness in HB	241 max.	
-	-	-	Impact in Joule	-	

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
G10180	UNS	USA	Bars, Wire Rods and Tubing	
1018	SAE	USA	Steel	
A 1040 1018	ASTM	USA	Steel	
A 108 Grade 1018	ASTM	USA	Steel and Bar	
A 29 1018	ASTM	USA	Steel and Bar	
A 311 1018 Class A	ASTM	USA	Steel and Bar	
A 510 1018	ASTM	USA	Wire Rod and Round Wire	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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